



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2364
Job Sheet 170306



Part No: D2364

Job Qty: 10 ea

Part Name: Deck Plate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV G IPP REV. E00.06.26 Removed P/O for powder coat EC IPP Rev:F Now On Waterjet 06-07-03
JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/20/18	0.00	0.00	Start Up Waterjet		SC 18/01/21
100	Waterjet	10 pcs		1/20/18	0.00	1.24	Waterjet1		SC 18/01/21
110	QC	10 pcs		1/20/18	0.00	0.00	QC2		SC 18/01/21
120	QC	10 pcs		1/20/18	0.00	0.00	QC8		SC 18/01/21
130	Small Fab	10 pcs		1/20/18	0.00	0.99	Small Fab		DAS 38
140	QC	10 pcs		1/20/18	0.00	0.00	QC5		2018/01/25 SC
150	HandFinish	10 pcs		1/20/18	0.00	0.49	HandFinish1		BL 18-06-1
160	Powdercoat	10 pcs		1/22/18	0.00	0.19	Powdercoat4		BEB 18-02-01
170	QC	10 pcs		1/22/18	0.00	0.00	QC3		ST 2254
180	Packaging	10 pcs		1/22/18	0.00	0.00	Packaging3		18/02/01
190	QC21-SA	10 Ea		1/22/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2364

Descriptions: 130 - 1- Counter sink holes as per dwg D2364

160 - START TIME: 9:30 A.T. 10:00 FINISH 10:00

1135418.

DAS
21
9-89

FFR 07 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	6	321	0	0
	2021831	7.2			

Part Specifications

Specifications could not be found.

Plex 1/12/18 4:43 PM dart.poulin.mario

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
Job No: 170306 Start up Operation 01/21/18 Change No: Operation: Revision: Original Serial #: S034035 D2364 Deck Plate Fwd S034035 DART AEROSPACE				www.dartaerospace.com Email: sales@dartaero.com TEL: 1 613 632-5200 CANADA Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.				Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ No Design ☐ Op Doc/Data ☐ Off Equip/Tooling ☐ Sup Handling/Pre ☐ Trair Material ☐ Use Internal Transport ☐ Poor Tribal Knowledge ☐ Rushi LOA ☐ Product Improvement Substation ☐ Process Improvement Past Expiry Date ☐ Manufacturing Process Misidentified ☐ Past Due		Wave/Twist in Tube Marks/Chatter OTHER :		Cut Too Short Instructions Incomplete/Unclear Drill Holes		r Loss/Surge Program Stock Pulled Sequence Off-set Mislabeled Fit/Function Misaligned/off center		Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence	

DAFT AEROSPACE LTD		Work Order:	
Description: Litter Deck Plate Kit (350)		Part Number:	D2364
Inspection Dwg: D2364	Rev: G	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.624	+/-0.010	6.622	1		UDC-22	
Ø0.171	+0.005/-0.000	Ø0.171	1		T9PR	
0.354	+/-0.010	0.355	1			
11.242	+/-0.010	11.244	1			
3.031	+/-0.010	3.033	1			
1.903	+/-0.010	1.905	1			
1.128	+/-0.010	1.129	1			
0.354	+/-0.010	0.356	1			
1.340	+/-0.005	1.341	1			
2.326	+/-0.010	2.328	1			
3.312	+/-0.010	3.314	1			
4.298	+/-0.010	4.298	1			
5.284	+/-0.010	5.284	1			
6.151	+/-0.010	6.152	1			
6.270	+/-0.010	6.271	1			
0.354	+/-0.010	0.355	1			
3.031	+/-0.010	3.032	1			
Ø0.656	+0.005/-0.000	Ø0.656	1			
5.003	+/-0.010	5.004	1			
4.605	+/-0.010	4.606	1			
1.776	+/-0.010	1.777	1			
0.980	+/-0.010	0.981	1			
4.487	+/-0.010	4.487	1			
7.192	+/-0.010	7.194	1			
7.567	+/-0.010	7.568	1			
7.942	+/-0.010	7.944	1			
Ø0.191	+0.005/-0.000	Ø0.191	1			
Ø0.197	+0.005/-0.000	Ø0.197	1			
11.145	+/-0.010	11.146	1			
12.181	+/-0.010	12.182	1			
11.776	+/-0.010	11.778	1			
0.250	+0.005/-0.000	0.250	1			
3.141	+/-0.010	3.144	1			
0.171	+0.005/-0.000	0.173	1			

Measured by: SC	Checked by: 38	QC Inspector:	
Date: 18/01/21	Date: JAN 22 2018	Date:	

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	08.05.28	7.567 dimension revised	KJ/DD	
C	16.05.30	Dimensions revised per Dwg Rev G	KJ	



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Inventory

Operation Number	Operation	Serial Number	Job	Master Unit Number	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: D2364 Revision: Deck Plate Fwd																
190	QC21-SA	S034035	170306		8 Ea	0	S034035	ST225A		Stock	1/21/2018	Issue Container				False
Operation Totals:		1			8	0										
Part Totals:		1			8	0										
Part Number: M2024T3S.063 Revision: 2024-T3 .063 Sheet																
100	Receive sf	S034034	170306		1 sf	0		MAT009		Stock	1/21/2018	Issue Container				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Totals:		2			9	0										

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